

SAE O-Ring Boss Port Specifications

O-ring Boss ports (ORB) provide a seal by trapping the fitting's O-ring inside a port cavity. When a fitting is installed into the port, the O-ring is trapped between the fitting body hex or washer and port cavity.

Straight fittings include a hex, and sometimes an additional cylindrical shoulder below the hex and above the threads, to trap the O-ring in the port cavity.

Elbow and Tee fittings require a backup washer and a locknut above the O-ring on the threaded stud to permit a 360° orientation of the fitting around the port.

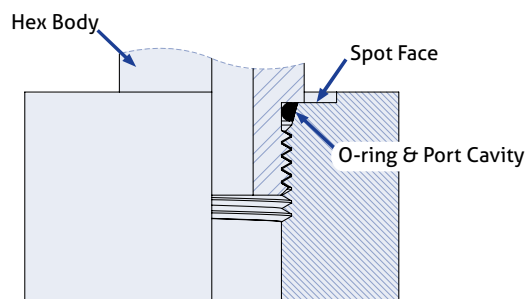


Figure 5 : Straight SAE ORB

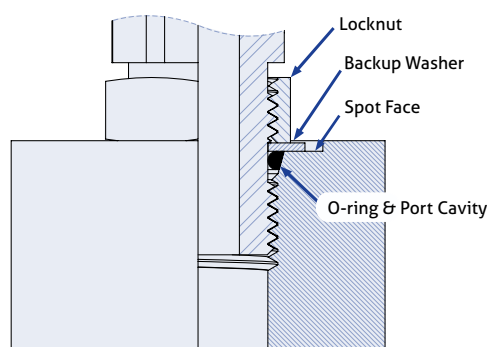


Figure 6: Adjustable SAE ORB

The following table lists the specifications for SAE O-Ring Boss Ports.

SAE O-Ring Boss Specifications								
Dash Size	Tube Size	Thread	SAE-ORB to JIC and Pipe Fittings*			SAE-ORB to ORFS Fittings**		
			Torque	Working Pressure		Torque	Working Pressure	
			Adjustable & Non- Adjustable	Adjustable	Non-Adjustable	Adjustable & Non- Adjustable	Adjustable	Non- Adjustable
			(ft-lbs) +25% -0%	(psi)	(psi)	(ft-lbs) +25% -0%	(psi)	(psi)
02	1/8	5/16-24	6	4500	4500	-	-	-
03	3/16	3/8-24	7	4500	4500	7	5800	9100
04	1/4	7/16-20	13	4500	4500	15	5800	9100
05	5/16	1/2-20	18	4500	4500	18	5800	9100
06	3/8	9/16-18	22	3600	4500	26	5800	9100
08	1/2	3/4-16	37	3600	4500	52	5800	9100
10	5/8	7/8-14	44	2900	3600	74	5800	9100
12	3/4	1-1/16-12	70	2900	3600	125	5800	5800
14	7/8	1-3/16-12	92	2300	2900	158	5800	5800
16	1	1-5/16-12	111	2300	2900	199	4500	5800
20	1 1/4	1-5/8-12	147	1800	2300	210	3600	3600
24	1 1/2	1-7/8-12	155	1800	2300	273	2900	3600
32	2	2-1/2-12	221	1450	1800	-	-	-

* = Light duty studs included on JIC, NPTF and NPSM fittings per SAE J1926/3 & J514
 ** = Heavy duty studs included on ORFS fittings per SAE J1926/2 & J1453

Note: Torque values are for wet torque and are allowed up to 25% the listed value according to SAE J2593.

Table 2: SAE O-Ring Boss Specifications